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We will practical CSWIP 3.1 by Welding question with answer & explanation: 1) A code give the acceptance standard for excess weld metal “ h ” as $h = 1\text{mm} + 0.1b$, max. 5mm, where “ b ” is the width of the weld cap.

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c) Answer multiple choice questions based on the TWI Specification 2.4 Supplementary Radiographic Interpretation Candidates who hold a valid Senior Welding Inspector 3.2.1 may at any time during the life cycle of this certification take the radiographic interpreter supplementary examination to gain the 3.2.2 Senior Welding Inspector.

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CSWIP Question with Answer and Explanation – Part 1 – AMARINE This is to influence: Which mechanical test can be used to measure the toughness of weld metal, HAZ and parent metal? The unit of Joules would be used to measure: Poor through thickness ductility Lamellar tearing has a step like appearance due to the solid inclusions in the cswipp material e.

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30 questions-cswip3 1-answer all the questions (part 9 -14)

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This second edition builds on the success of the first and covers the widespread introduction of computer technology, particularly the digitisation of data into the many branches of NDT. It surveys the new European (CEN) Standards and provisional CEN Standards on NDT, many of which are replacing British Standards. New NDT techniques not included in the first edition are also included.

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This standard defines the qualification requirements to qualify welding inspectors. The qualification requirements for visual welding inspectors include experience, satisfactory completion of an examination which includes demonstrated capabilities, and proof of visual acuity. The examination tests the inspector's knowledge of welding processes, welding procedures, nondestructive examinations, destructive tests, terms, definitions, symbols, reports, welding metallurgy, related mathematics, safety, quality assurance and responsibilities.

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