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veterans and experts James  
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The injection-molding lead would place the kanban on a scheduling board in sequence. The injection-molding machines would run product according to the

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kanban on the scheduling board and replenish the supermarket. The new system resulted in a 90 percent reduction in shortages and 70 percent reduction in WIP (from 10 days to three days).

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This study towards the JIT implementation of philosophy using Kanban system is to be conducted in the mixed model assembly line in the existing plant of a pump manufacturing industry. The

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Model Model Assembly Line is configured to produce several models without changeover, as pioneered by Toyota Production System (TPS).

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