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API STD 1104, 21st
Edition, September
2013 - Welding of
Pipelines and Related
Facilities This
standard covers the
gas and arc welding
of butt, fillet, and
socket welds in
carbon and low-alloy

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steel piping used in the compression, pumping, and transmission of crude petroleum, petroleum products, fuel gases, carbon dioxide, nitrogen, and where applicable, covers welding on distribution systems.

~~API STD 1104:~~

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~~Welding of Pipelines and Related Facilities~~

This standard was prepared by a formulating committee that included representatives of the API, the American Gas Association (AGA), the Pipe Line Contractors Association (PLCA), the American

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Welding Society (AWS), and the American Society for Nondestructive Testing (ASNT), as well as representatives of pipe manufacturers and individuals associated with related industries.

~~AWS Bookstore. API
1104:2013 (ENGLISH)~~

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~~WELDING OF ...~~

API Standard 1104, 21st Edition is the industry standard for welding practices. Welding of Pipelines and Related Facilities presents methods for the production of high-quality welds through the use of qualified welders using approved welding procedures,

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clearly understood
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Keep in mind that
"most" API 1104 jobs
fall under Federal or
State jurisdictions.
Traditionally there
has been no mention

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of section 10 in either of these, only section 5, 6 and 9. With that said we have chosen to follow the 21st edition to qualify repair procedures and have communicated that to state officials.

~~When must we start using API 1104 21st Edition?~~

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API STD 1104 - 21st
Ed. Welding of
pipelines and related
facilities, 21st Edition
Includes Errata
1(2013) to Errata
5(2018) and
Addendum 1(2014),
Addendum 2(2016).
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21st Ed. Welding of
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API 1104 contains quite a bit of ambiguity – For welding procedure qualification (and welder qualification) in particular – e.g., contains no guidance on what to specify on a welding procedure specification (WPS) in

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relation to what was used to make the test weld Two schools of thought on this

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Welding of Pipelines
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Edition presents methods for the production of high-quality welds through the use of qualified welders using approved welding procedures, materials and equipment in a new, clearly understood format. Wide in scope and filled with years of accumulated industry knowledge,

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the latest ...

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The API Monogram
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date will be
November 1, 2019.

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shall ensure that
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2019 meet the requirements of API 6A, 21st edition in order to be monogrammed. Also, effective November 1, 2019, API 6A audits will be conducted to the 21st edition of the document.

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miamifoundation.org~~

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